


Certificate Class E

Qualification of the manufacturer for welding steel structures according to DIN 18800-7: 2008-09

It is hereby certified that the firm	Fritz Schäfer GmbH, Werk I
have at one's disposal in the welding plant	57290 Neunkirchen, Fritz-Schäfer-Str. 20
the required personnel and equipment to carry out welding works for manufacturing load bearing steel structures in the following fields of application:	
Standards/Regulations	DIN 18800-7 DIN 4132
Welding Processes (Reference no. acc. to DIN EN ISO 4063)	111 – Manual metal arc welding (metal arc welding with covered electrode) 135 – Metal active gas welding, partly mechanized 135 – Metal active gas welding, fully mechanized 141 – Tungsten inert gas welding, manual
Parent Metals	S235, S275, S355 according to the respective valid "Bauregelliste"
Extensions/Restrictions	none
Responsible Welding Coordinator (Name, Surname, Date of birth, Qualification)	Ing. Schöbe, Burkhard, born 1960-04-03, WE (IIW)
Deputy (Name, Surname, Date of birth, Qualification)	not applicable
Remarks	According to the respective valid "Bauregelliste" it applies: For building products the conformity has to be carried out by ÜH-procedure. For further remarks see reverse
Period of validity	from 2011-02-01 to 2014-02-01
Number of certificate	2010.0169
issued on	2011-04-11 Mönnich/Kr
Manager of the Certification Body (Name/Signature/Seal)	<div style="display: flex; align-items: center;"> <div style="margin-right: 20px;">GSI – Gesellschaft für Schweißtechnik International mbH Niederlassung SLV Duisburg Hr.-Ing. Rothbauer</div>  </div>
General requirements see reverse	

General requirements

1. Before carry-out welding works this certificate – either as certified copy or photo copy – shall be submitted to the competent authorities issuing the building permit.
2. For advertising or other purposes this certificate may only be duplicated or published in full. The wording of the advertising material shall not be in contradiction to this certificate.
3. If the welding coordinator(s) mentioned in this certificate is (are) not longer with the company or if there are changes in the welding process or in essential parts of the facilities necessary for the welding works, the certification body has to be informed. If considered necessary a new plant inspection of the company will take place.
4. In case of doubt regarding the qualification of the company, an inspection and check-ups in the plant by the certification body without prior announcement are being reserved.
5. This certificate may be withdrawn at any time and with immediate effect without compensation supplement or modified if the conditions under which this certificate has been issued have changed or if the requirements laid down in this certificate have not been adhered to.
6. At least two months before expiry, a new application has to be submitted to the certification body if the qualification should be certified once more.

Remarks: The assumptions for performing qualification tests of welders and operators acc. to element 1310 does exist for:
Schöbe, Burkhard

The conditions of the respective valid welding procedure qualification tests for the fully mechanized welding process 135 must be obtained during fabrication and must be verified by regular production qualification tests.

The assumptions for performing the tasks of welding inspection acc. to element 1218 does exist for:
Kassel, Jörg (VT2)

For assistance of welding coordinator is qualified:
Kassel, Jörg, born 1953-10-02, EWS (EWF)

CC.:

1. Applicant
(Original)
2. Principal Building Inspection Authority of the State
(if wanted)
3. Appropriate Branch of the Eisenbahn-Bundesamt
(only if Ril 804 applies)
4. File
F:\USER\SEKRETAR\NACHWEIS\ENGLISCH\Schaefer_Neun.doc